
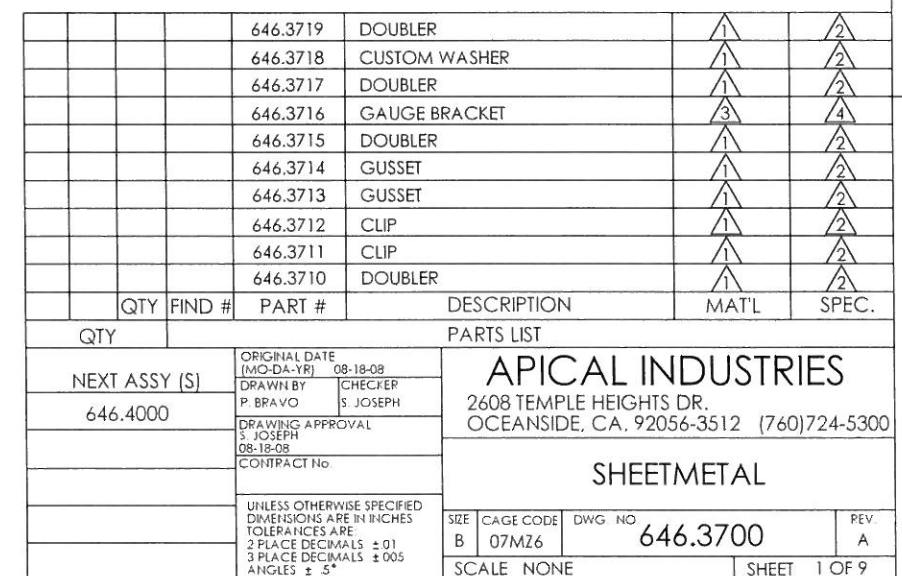
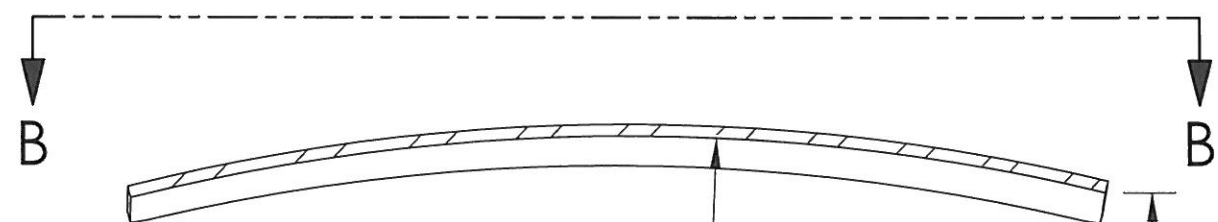


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INCORPORATED ECN 02198	01/05/09	PB 

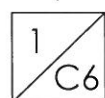
- 1 MATERIAL: ALUMINUM 6061-T6 PER AMS-QQ-A-250/11
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N
- 3 MATERIAL: 17-4 PH AMS 5604, CONDITION H900
- 4 FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N
5. DEBURR AND BREAK ALL SHARP EDGES
6. IDENTIFY IAW MPP-120



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SECTION A-A



21.33

R21.94

B

B

R.13 4PL

R395.138

13.51

10.49

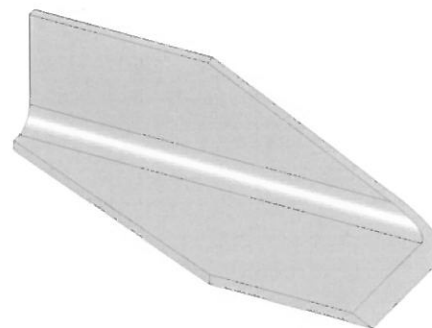
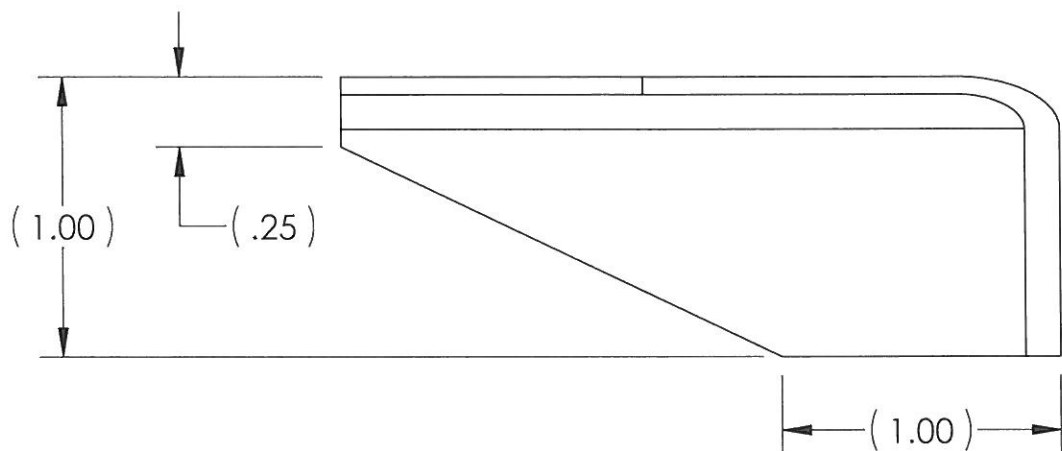
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SECTION B-B

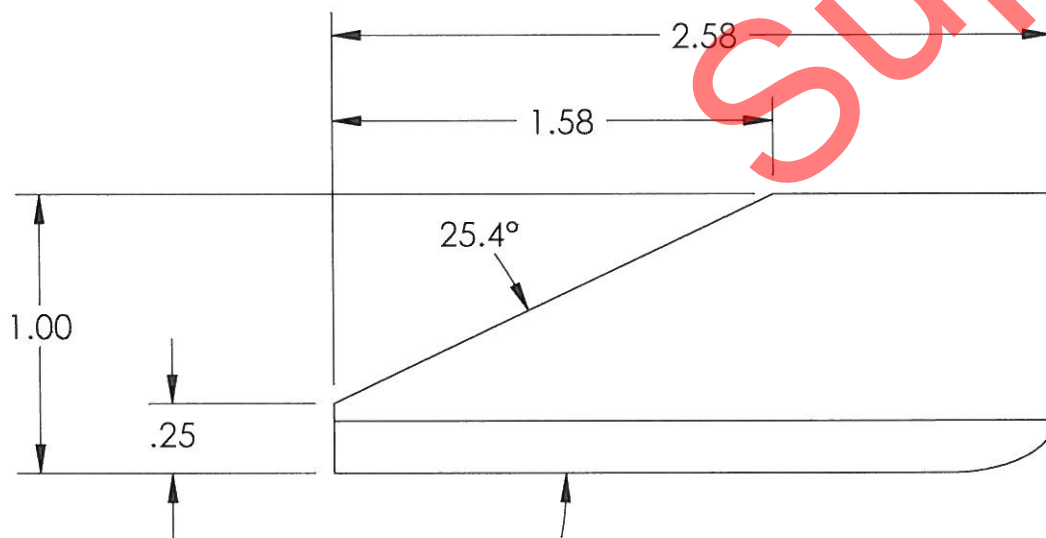
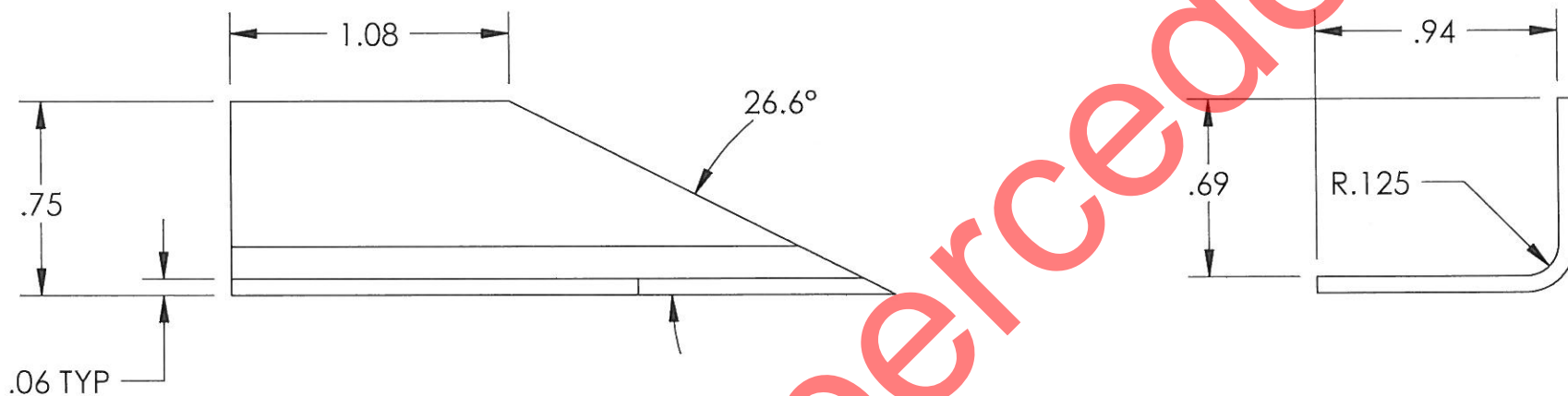
ORIGINAL DATE (MO-DA-YR) 08-18-08		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY P. BRAVO	CHECKER S. JOSEPH		
DRAWING APPROVAL S. JOSEPH 08-18-08		SHEETMETAL	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	REV. A
		CAGE CODE 07MZ6	DWG. NO. 646.3700
SCALE NONE		SHEET 2 OF 9	

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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



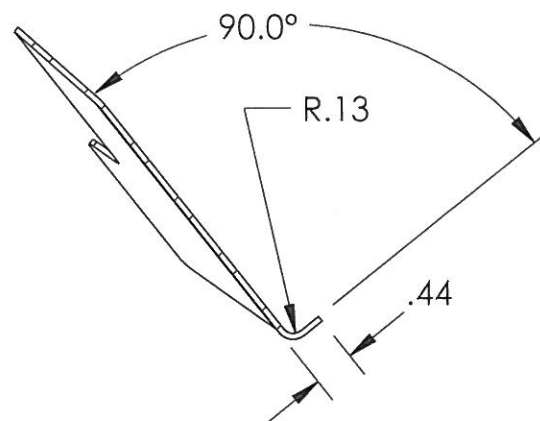
646.3711 SHOWN
646.3712 OPPOSITE



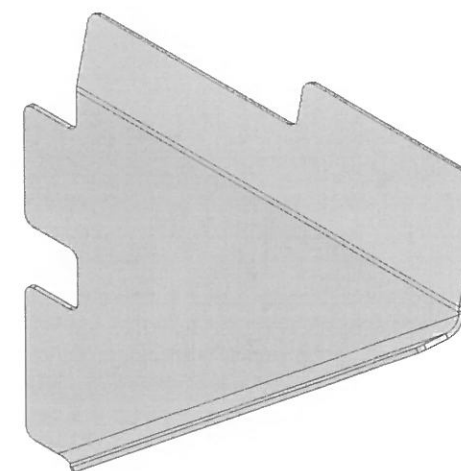
NEXT ASSY (S)		ORIGINAL DATE (DA-MO-YR) 08-18-08	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA, 92056-3512 (760)724-5300	
		DRAWN BY P. BRAVO		
		CHECKED S. JOSEPH		
		DRAWING APPROVAL S. JOSEPH 08-18-08		
		CONTRACT No.		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°	SIZE B	CAGE CODE 07MZ6
			DWG. NO. 646.3700	REV. A
			SCALE: NONE	SHEET 3 OF 9

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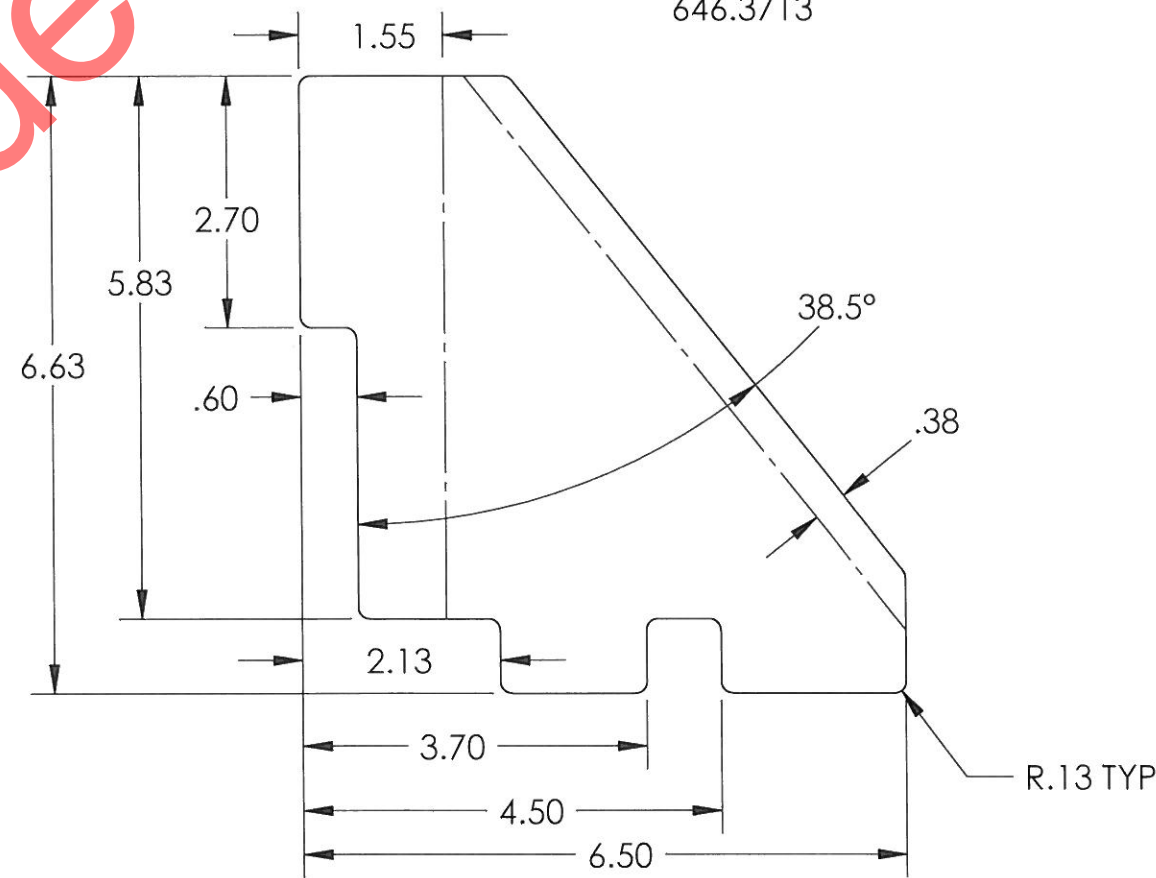
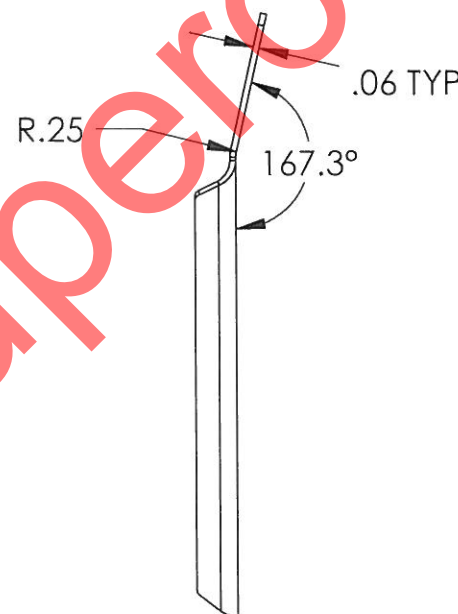
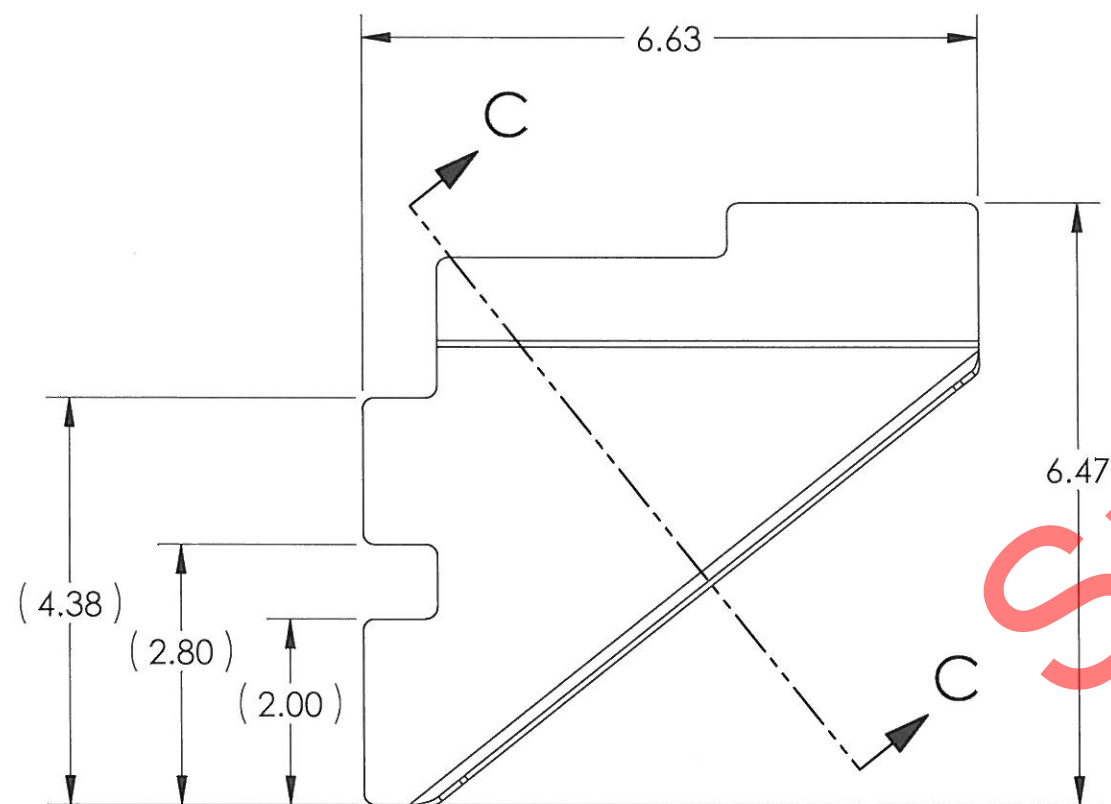
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



SECTION C-C



646.3713

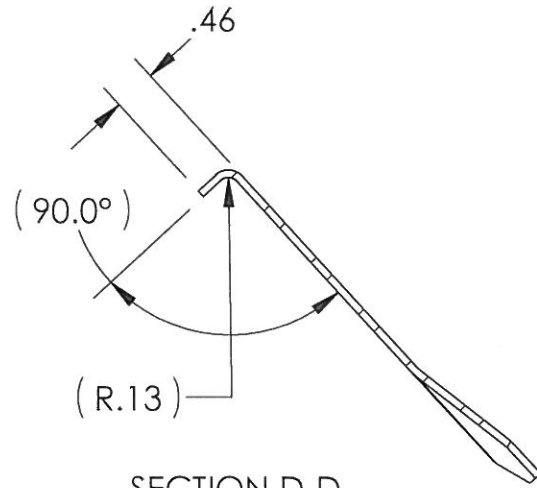
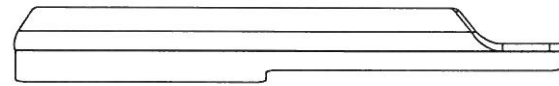


FLAT PATTERN

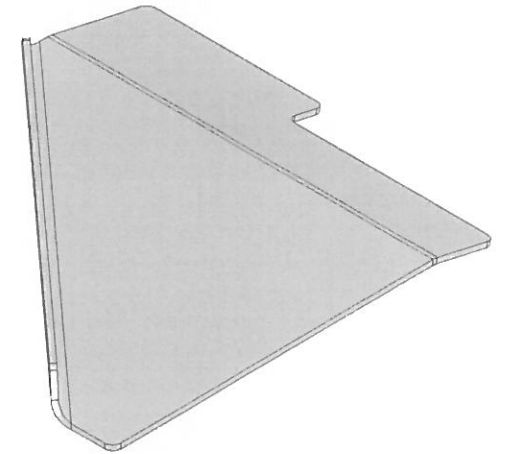
NEXT ASSY (S)	ORIGINAL DATE (DA-MO-YR) 08-18-08	APICAL INDUSTRIES	
	DRAWN BY P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
	CHECKER S. JOSEPH	SHEETMETAL	
	DRAWING APPROVAL S. JOSEPH 08-18-08		
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	REV A
		CAGE CODE 07MZ6	DWG NO. 646.3700
		SCALE: NONE	
		SHEET 4 OF 9	

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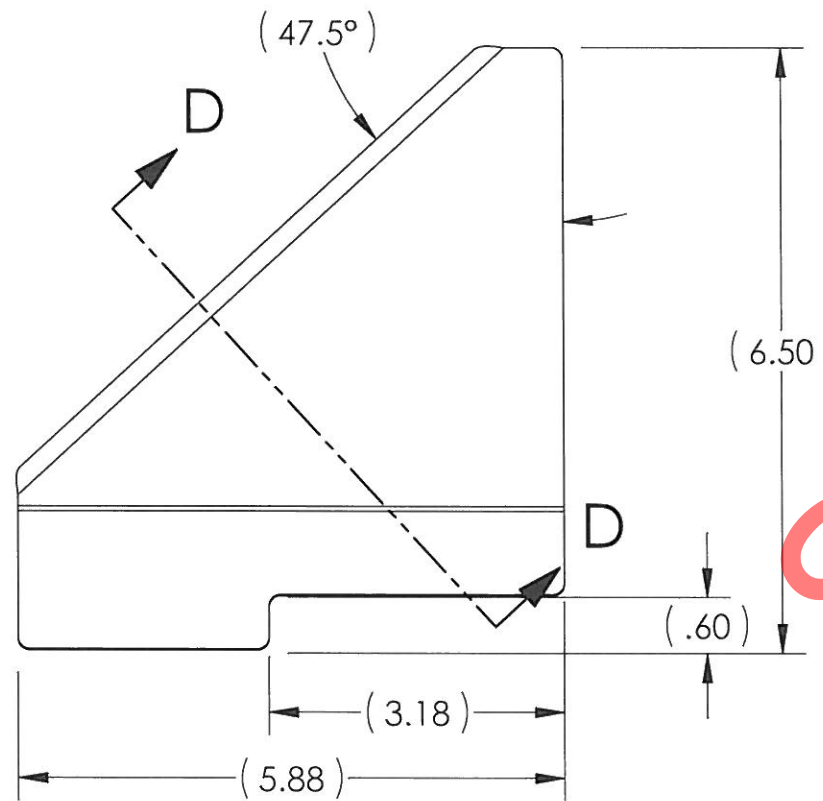
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



SECTION D-D

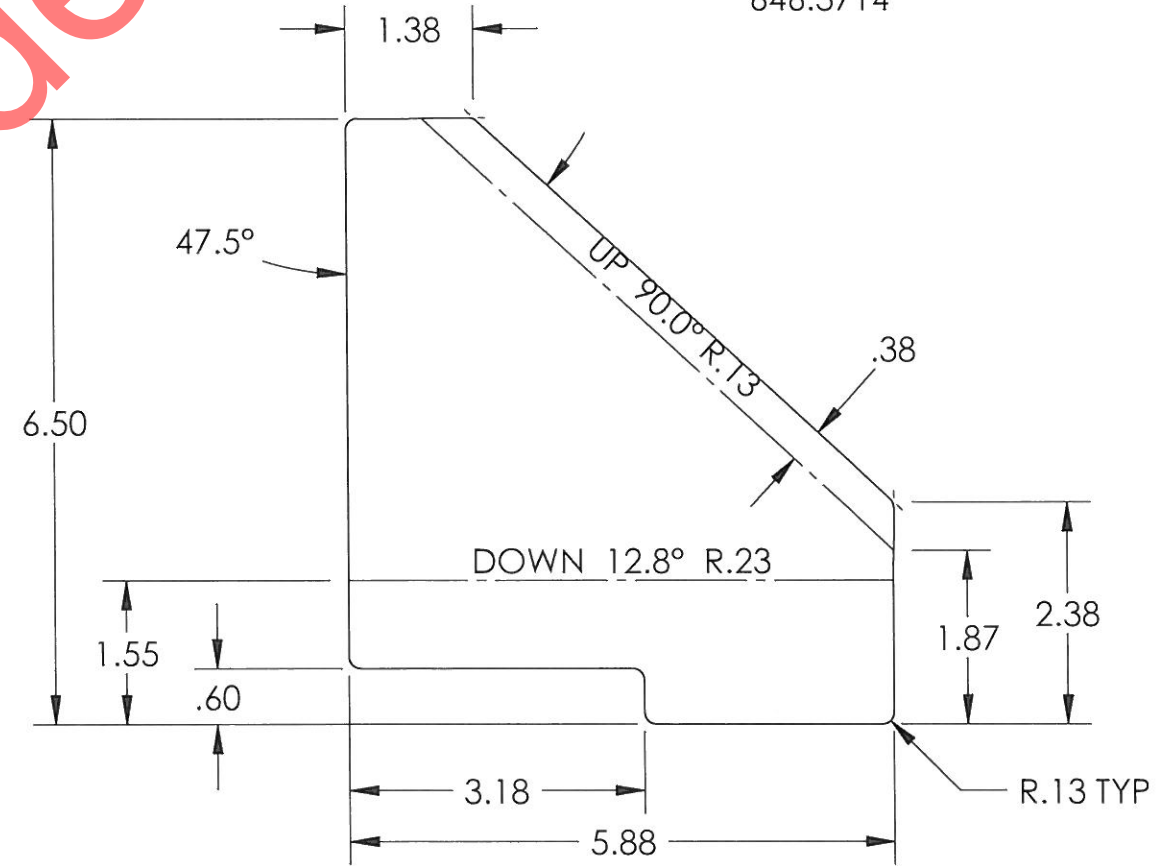


646.3714



(R.23)

(12.8°)

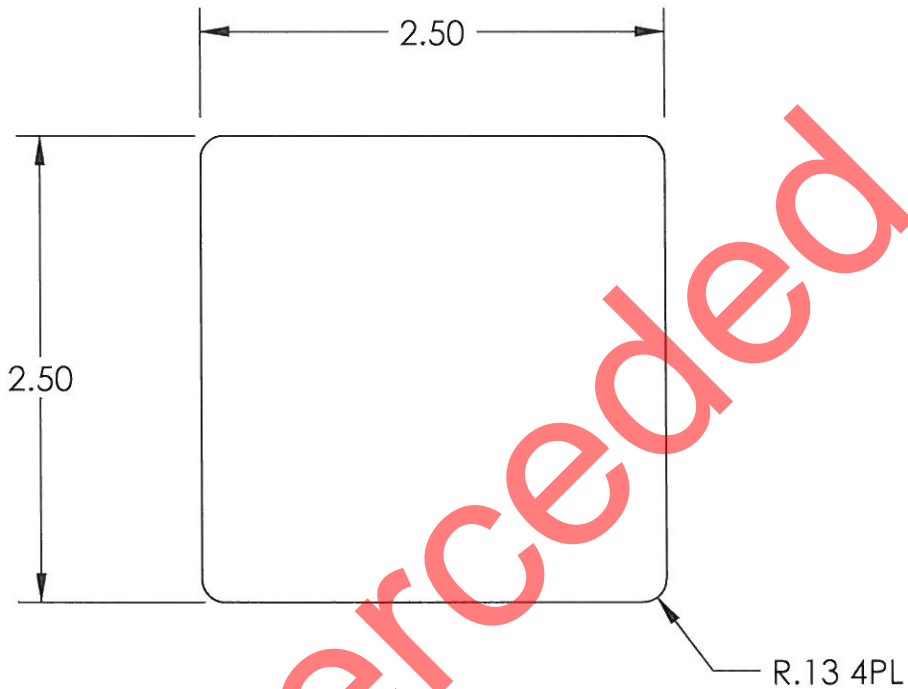


FLAT PATTERN

ORIGINAL DATE (MO-DA-YR) 08-18-08		APICAL INDUSTRIES	
DRAWN BY P. BRAVO		2608 TEMPLE HEIGHTS DR.	
CHECKER S. JOSEPH		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL S. JOSEPH		SHEETMETAL	
08-18-08			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SIZE B	REV. A
CAGE CODE 07MZ6		DWG. NO. 646.3700	
SCALE NONE		SHEET 5 OF 9	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

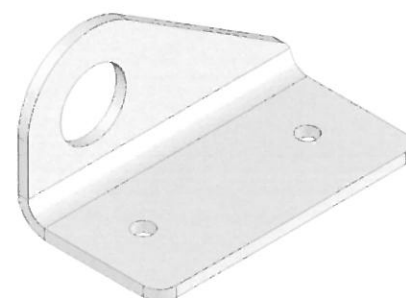
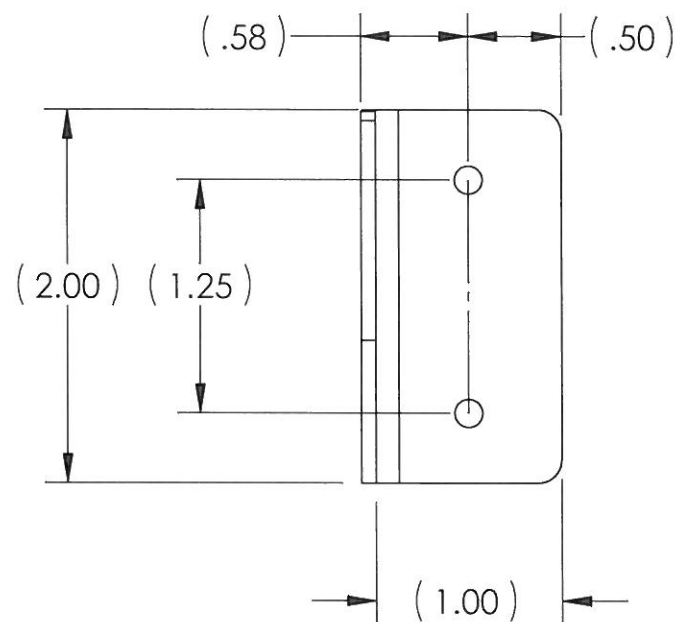


646.3715

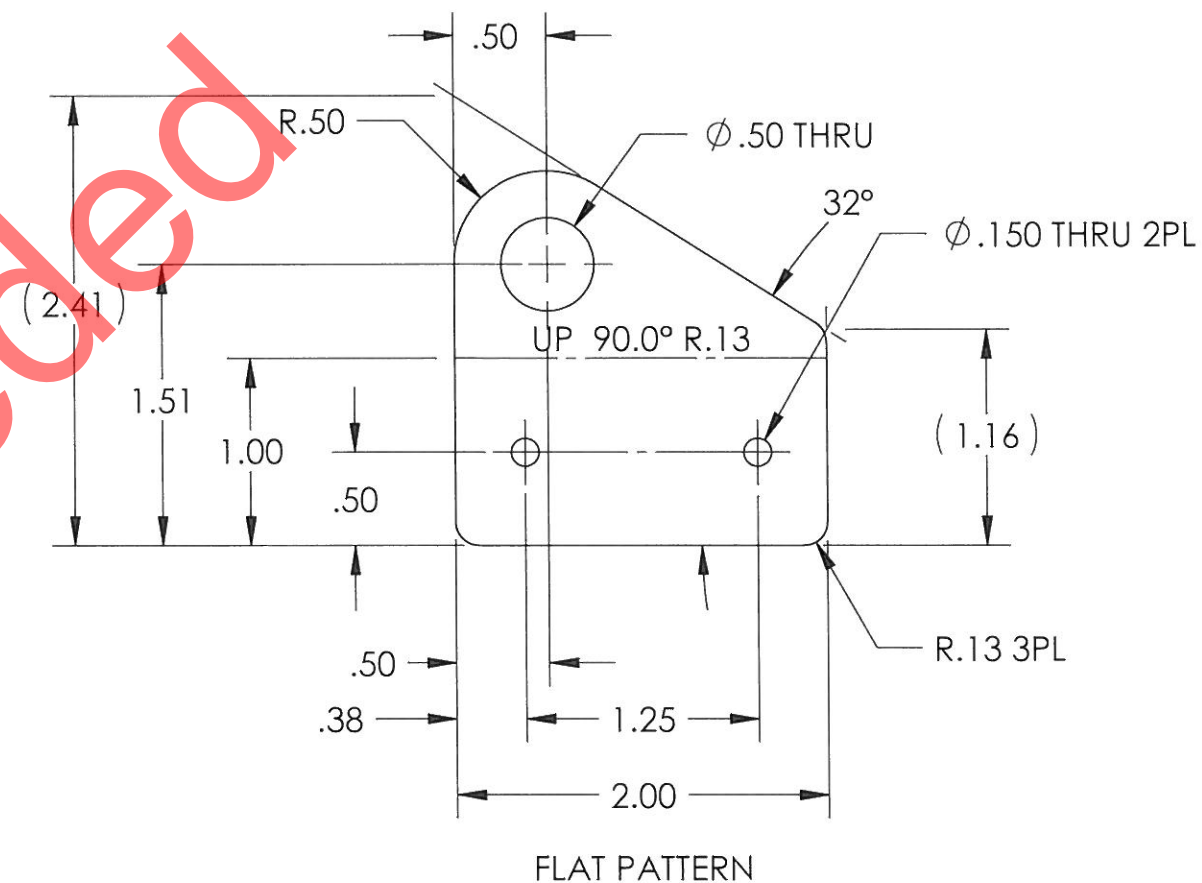
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	DRAWN BY P. BRAVO			
	CHECKER S. JOSEPH	SHEETMETAL		
	DRAWING APPROVAL S. JOSEPH 08-18-08			
	CONTRACT No.			
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°	SIZE B	CAGE CODE 07MZ6	DWG. NO. 646.3700
		SCALE : NONE		REV. A
		SHEET 6 OF 9		

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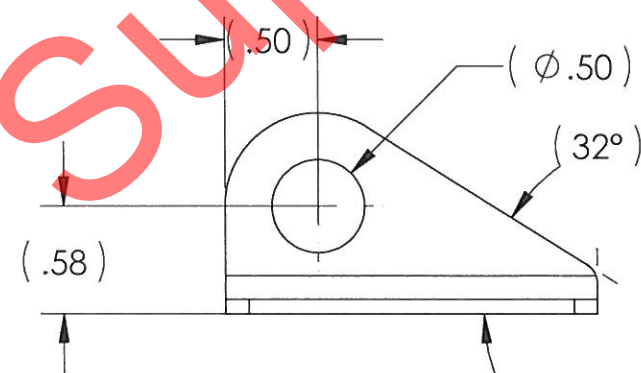
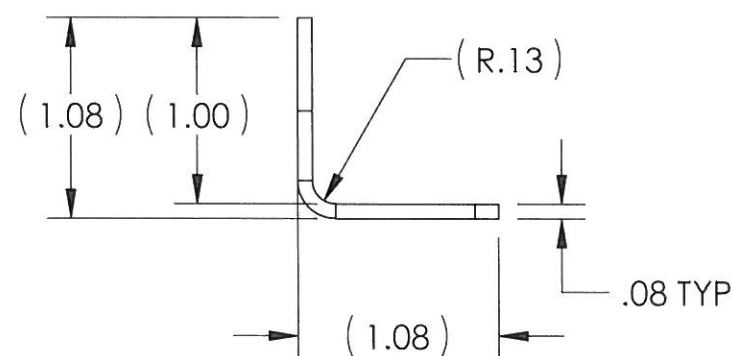
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



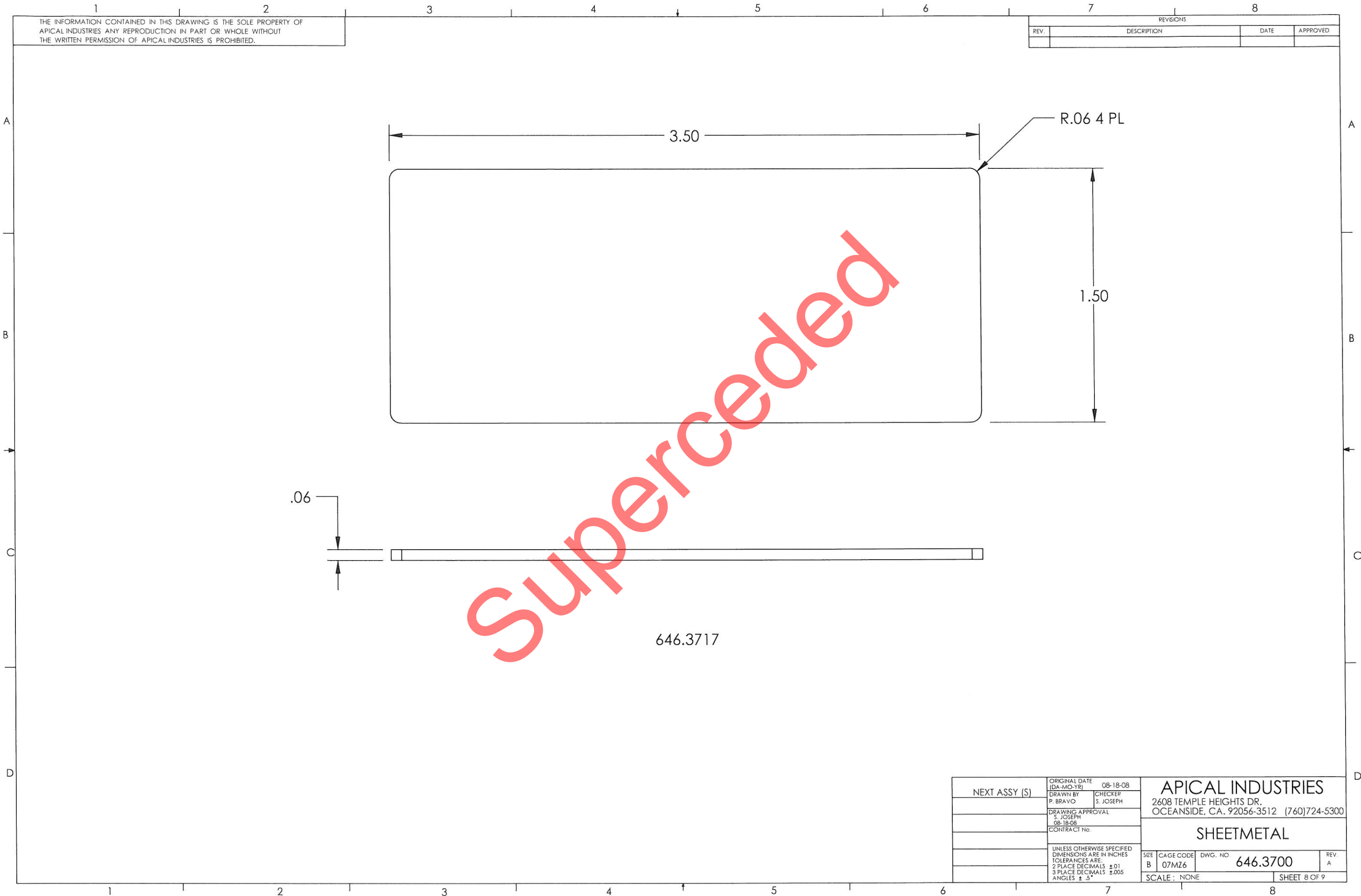
646.3716



FLAT PATTERN



NEXT ASSY (\$)	ORIGINAL DATE (DA-MO-YR) 08-18-08	APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
	DRAWN BY P. BRAVO		
	CHECKED BY S. JOSEPH	SHEETMETAL	
	DRAWING APPROVAL S. JOSEPH 08-18-08		
CONTRACT No.		SIZE B	CAGE CODE 07MZ6
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ± 5°		DWG NO. 646.3700	REV A
SCALE: NONE		SHEET 7 OF 9	



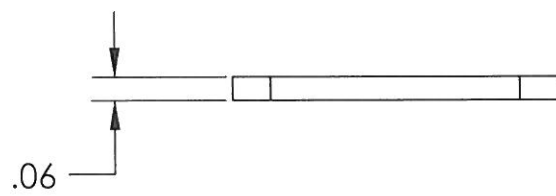
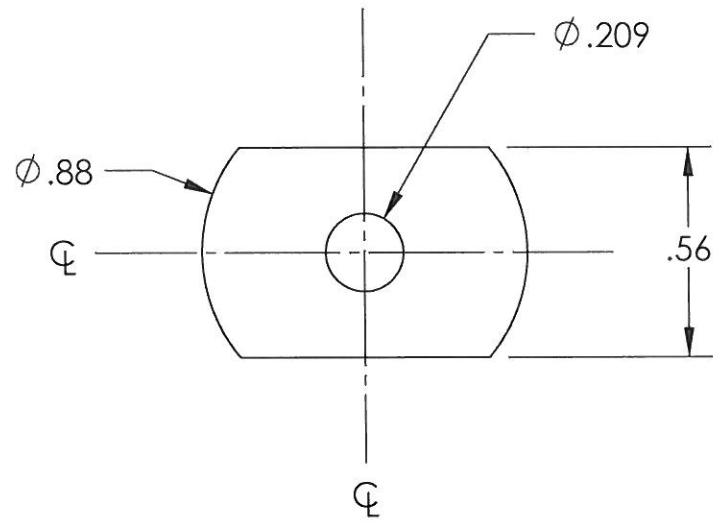
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REV.	DESCRIPTION	DATE	APPROVED

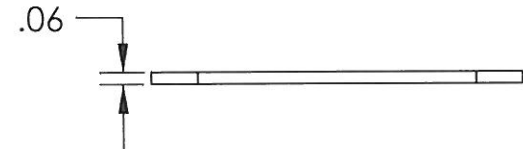
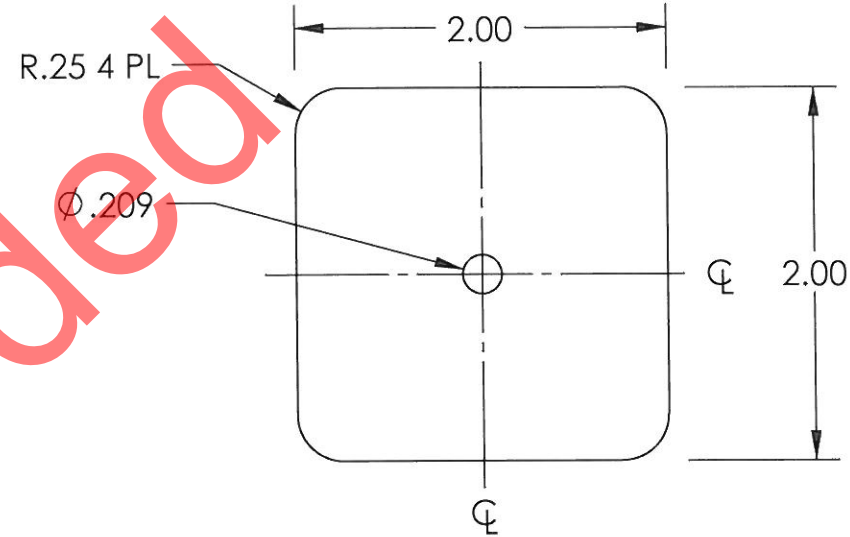
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	DRAWN BY P. BRAVO	CHECKER S. JOSEPH			
	DRAWING APPROVAL S. JOSEPH 08-18-08				
	CONTRACT No.		SHEETMETAL		
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°				
	SIZE B	CAGE CODE 07MZ6	DWG. NO 646.3700	REV A	
	SCALE : NONE			SHEET 8 OF 9	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



646.3718



646.3719

NEXT ASSY (S)	ORIGINAL DATE (DA-MO-YR) 08-18-08		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
	DRAWN BY P. BRAVO	CHECKER S. JOSEPH			
	DRAWING APPROVAL S. JOSEPH 08-18-08				
	CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SHEETMETAL		
			SIZE B	CAGE CODE 07MZ6	DWG. NO. 646.3700
	SCALE : NONE			SHEET 9 OF 9	